



Series 1719

Zetco Bronze
WaterMarked PN32
Gate Valve F&F

FEATURES

MANUFACTURED IN ITALY

WATERMARKED TO AS 1628 LICENCE WM-020284

HEAVY PATTERN DESIGN

FULL BORE

AVAILABLE WITH NPT THREADS

CAST IRON HAND WHEEL

MUST BE OPERATED IN FULLY OPEN OR CLOSED POSITION

ALL VALVES PRESSURE TESTED DURING PRODUCTION

SIZE RANGE: 6MM TO 100MM

PRESSURE AND TEMPERATURE RATINGS

TEMPERATURE RANGE: -10°C TO 99°C

MAXIMUM OPERATING PRESSURE AT NOMINAL TEMPERATURES: 3200 kPa

FOR RATINGS AT SPECIFIC TEMPERATURES REFER TO GRAPH OVERLEAF



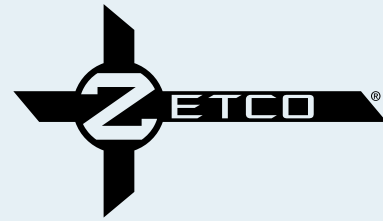
WaterMark

IAPMO WM-020284
AS 1628

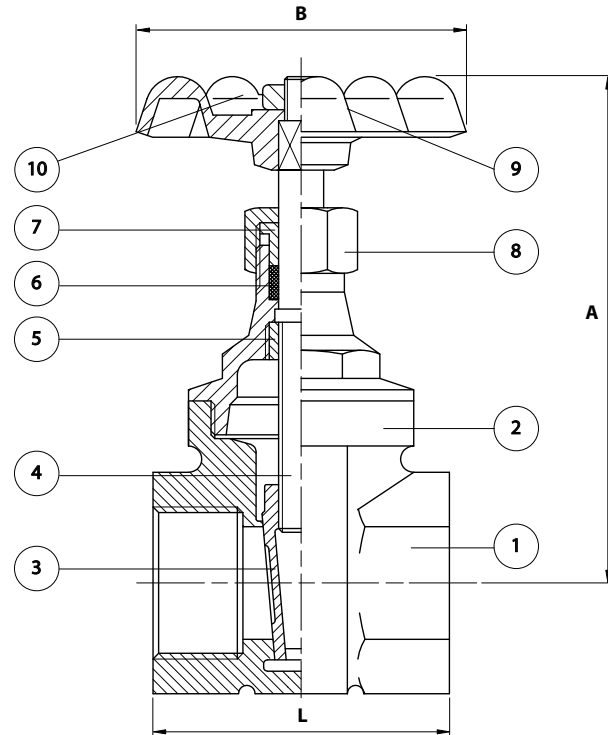
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DIMENSIONAL AND COMPONENT DIAGRAM



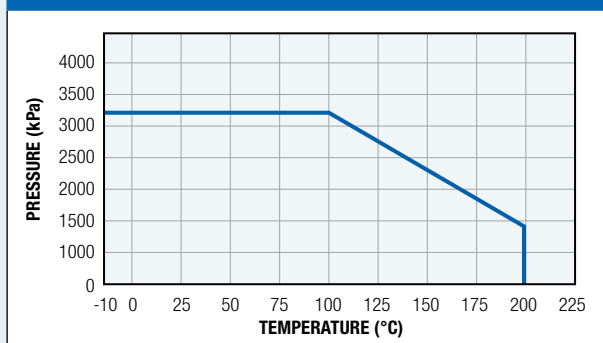
MATERIALS

| POS. | PART NAME | MATERIALS |
|------|-------------------|---------------------|
| 1 | BODY | BRONZE |
| 2 | BONNET | BRONZE |
| 3 | WEDGE | BRONZE |
| 4 | STEM | DZR BRASS |
| 5 | STEM RING | BRONZE |
| 6 | PACKING | FIBRE |
| 7 | GLAND | DZR BRASS |
| 8 | GLAND NUT | DZR BRASS |
| 9 | HAND WHEEL | CAST IRON |
| 10 | HANDLE NUT & DISC | STAINLESS STEEL 304 |

DIMENSIONS - mm

| Prod. Code | Size | A | B | L | Wgt kg |
|------------|------|-----|-----|-----|--------|
| 1719006 | 6 | 95 | 50 | 50 | 0.500 |
| 1719010 | 10 | 88 | 54 | 50 | 0.420 |
| 1719015 | 15 | 101 | 59 | 557 | 0.490 |
| 1719020 | 20 | 115 | 64 | 62 | 0.810 |
| 1719025 | 25 | 130 | 73 | 71 | 1.15 |
| 1719032 | 32 | 145 | 77 | 71 | 1.46 |
| 1719040 | 40 | 150 | 98 | 79 | 2.01 |
| 1719050 | 50 | 180 | 98 | 97 | 3.10 |
| 1719065 | 65 | 230 | 126 | 108 | 5.15 |
| 1719080 | 80 | 240 | 126 | 118 | 6.57 |
| 1719100 | 100 | 310 | 180 | 135 | 11.53 |

PRESSURE/TEMPERATURE DIAGRAM



V.01

SEP 16

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